

Vextrex VX Grade Guide

VX codes identify Vextrex commercial application series. Their numbers do not represent independently verified ISO cutting-load or performance ranges. Confirm geometry, chipbreaker, grade and coating together. Repeat orders follow the approved supply configuration.

Vextrex grade	Operation	Workpiece direction
VX-M20	Turning	Stainless steel / steel
VX-P10	Turning	Steel
VX-P25	Turning	Steel
VX-P25A	Turning	Steel
VX-K20	Turning	Cast iron / steel
VX-M20A	Grooving / turning	Stainless steel / steel
VX-P20	Milling	Steel / stainless steel
VX-M25	Milling	Stainless steel
VX-P20A	Milling	Steel / stainless steel
VX-P30	Milling	Steel / stainless steel / cast iron
VX-P30A	Milling	Steel / stainless steel
VX-P30B	Milling	Steel / stainless steel
VX-P35	Milling	Steel / stainless steel / cast iron
VX-P35A	Milling	Steel
VX-P45	Turning	Steel
VX-M40	Milling / grooving	Steel / stainless steel; configuration-specific
VX-M45	Turning	Stainless steel / steel; configuration-specific
VX-M65	Turning / milling	Steel / stainless steel; configuration-specific
VX-M55	Grooving	Steel / stainless steel; configuration-specific
VX-M70	Turning	Stainless steel; configuration-specific
VX-M75	Ball-nose milling	Stainless steel; configuration-specific
VX-M80	Corner-radius milling	Stainless steel; configuration-specific
VX-N10A	Turning	Aluminum; configuration-specific
VX-N10B	Turning	Aluminum; configuration-specific
VX-N10C	Turning	Aluminum; configuration-specific

Letters refer to workpiece application directions. These are not guarantees of a proprietary substrate formula, coating stack or identical performance across different supply configurations. New supplier options have no independent sample-test claim.